

SOUTH PRODUCTION NOTES

May 26, 2016

3-11 Shift Notes

BASF EMPLOYEES

180 Last Recordable

247 Last Lost time

Title V Notes: Trimer – has been locked out for the work on Wednesday. Will need to reopen all the slide gates leading to Trimer. Have all been closed as part of the work.

F1 – we need to drain half a tote from F1 per day on 2nd shift to get rid of Moly.

Need to sample B31 sump every shift so we don't overflow.

CTO – is online and running – need to look at changing the HEPA filter soon.

Need to watch sump closely. Had issues with it filling with the quickly during pfaudler cooling.

#1 MED / AI 4126:

Cleaning done. Need to communicate with the powder room guys that the filter receiver has been filled with old style filters. Need to watch HEPA closely. Plan on starting extruding Friday morning.

Target 4 bags on the floor during start up.

#1 RC / AI 4126:

Some touchup cleaning has been completed, need Kristen to do walk through.

#2 MED line / Styrene:

Raw materials should be in the drop zone. Need to move over and start back up. Green drums are the only drums to have dry ice put into them. Only the Green drums vent outward.

#2 RC / Styrene:

Continue feeding. New chute into syntron was shortened because material was not flowing properly.

We need to drain half a tote from F1 per day to get rid of Moly.

#3 MED line / D-1708 NAQ:

Continue making batches. Did not run on first shift due to manpower.

We are to use ½ drum of wet mix in each batch per Bodmann.

Make sure we are greasing end seals once per shift when running.

#3 RC / D-1708 NAQ:

Continue feeding.

#4 RC / D0222:

Need to continue with cleanup. High priority clean up. Planning to start up ASAP when the Trimer is back.

#5 RC / Catoxid:

Continue. So far we haven't had any issues with the feed end vacumax backing up; keep a close eye on it.

More Catoxid is being made on the PK now, continue to feed.

FYI – New interlocks are in place for the feed screw - See MOD for interlock instructions.

When running, feed Hopper should not be filled past 2 feet below the top to allow room for blowdowns. HEPA filter was last changed out 4-1-16 on afternoon shift.

#6 RC & Dryer / D 1767 NAQ next:

Continue feeding material that has reach its 12 hour hold time.

Make sure the material has aged before feeding to the dryer.

Okay to use scale in bldg 27 for check weighing.

West Pfaudler / X-253:

Second batch unloaded. Looks like spray arm fell off and an elbow is cracked. Need to rinse out and reinstall arm and then start second batch.

East Pfaudler/ D 1767 NAQ next:

Continue making batches. Using two drums per batch. Need to plan ahead over the weekend. 32 drums of metals have been moved to the cage.

WE ARE USING THE NEW BLUE BUGGIES.

6 Tank: MT:

Empty.

7 Tank: MT:

Solution has been emptied. Need to acid wash?

National Dryer / D-0222:

Continue cleaning. How close are we to being finished?

PK Blender / Catoxid:

Continue.

Got the Scrubber dP back in range. NEED TO VERIFY THIS BEFORE EACH BATCH!!!!!!

Flow meter is installed but not calibrated yet. DO NOT USE
DP Gauge should be set at 3.5 and 4.25.

Abbe Blender / D 5206:

HF tote has been closed up and Abbe lid was removed and vessel cleaned out.
Cover plates over open hole in floor have been reinstalled.

Tower 3 / (E406 Next):

Continue running.

Tower 6 / DPT 0101 (E406 Next):

Do not load until chiller issues are figured out. Holding for now.

North Screener / Cu-1155:

Screener is set up for Cu-1155. Holding for engineering

South Screener / DPT 0101:

Continue to run. Need to finish DPT and switch over for an order that needs filled.

If you wash down drums with water you need to dry them off – the green drums are very prone to rust.

#2662 (west) Pill Machine / AI 3915:

Hoist repair completed. Continue to run, we need to maintain material supply for the Harrop.

#2664 (east) Pill Machine /

Has been taken down to maintenance for inspection by rewiring company.

TK #2 / Zr-0404:

Done. Blowers have been turned off and kiln is down.

Leave the saggars on - we don't know what product we will be going to next.

TK #4 / X-540:

Unloading complete and gas shut off.

Harrop Kiln / AI-3920 next:

Continue to run. We are now loading the front and back saggars with material.
MOD has been switched to have 20 drums per lot. Only load material off our Horn machine.

Building 27 Belt Filter / Cu 6081:

Holding for restart.

We have switched to 188 lined super sacks. These will need cardboard sleeves around them and new clean pallets.

PRIORITIES:

Top 8 should be considered as call out items

- 1) #6RC/East Pfaudler
- 2) West Pfaudler –
- 3) #4 RC/Trimer
- 4) #1 RC North
- 5) #1 MED/RC
- 6) #2 MED/RC
- 7) #3 MED/RC/CTO
- 8) Reduction Towers/Screening (DPT 101) once complete stay on screening so we can meet customer ship date on both tower Loads
- 9) Harrop Kiln
- 10) South PK
- 11) #5 RC
- 12) Horne Machine
- 13) North CUAPV (to keep #1 RC North running)
- 14) PR2 103 GP
- 15) PR2 AI-3915 T
- 16) Kneader
- 17) PR2 Cu-0864 T